# **MPFR Data Entry Page**

#### 1. "Transfer From" Facility Information

Type of Distribution Consolidated: Originating

Facility Name & Type: Knoxville TN P&DC

Street Address: 1237 E Weisgarber Road

City: Knoxville State: TN

5D Facility ZIP Code: 37950 Retail & Delivery District: Tennessee Retail & Delivery Area: Southern

Finance Number:

Current 3D ZIP Code(s): 242, 376-379, 407-409, 417-418, 425-426

Shape: Letters Flats and Parcels

Miles to "Transfer To" Facility: 168 173

> Processing Region: Eastern Processing Division: Southeast

Plant Manager: Ronald Laurentius (A) Sr. Division Director: Sharon M Young

#### "Transfer To" Facility Information

Facility Name & Type: Nashville TN P&DC Music City TN Annex Street Address: 525 Royal Parkway 570 Knight Valley Drive

City: Nashville Nashville State: TN ΤN 5D Facility ZIP Code: 37229 37227

Retail & Delivery District: Tennessee Tennessee Retail & Delivery Area: Southern Southern

Finance Number:

Current 3D ZIP Code(s): 370-372, 384-385, 421-422 370-372, 384-385, 421-422

> Shape: Letters Flats and Parcels

Processing Region: Eastern Eastern **Processing Division:** Southeast Southeast Plant Manager: Gary L McClellan Gary L McClellan Sr. Division Director: Sharon M Young Sharon M Young

#### 3. Background Information

Start of Study: Oct-25-2023

Date Range of Data: Oct-01-2022 Sep-30-2023

Bargaining Unit Hours per Year: 1750

EAS Hours per Year: 1840

#### 4. Other Information

Regional Vice President: Todd Hawkins Vice President, Proc & Maint Ops: Dane A Coleman

**Division Coordinator: HQ MPFR Coordinator:** 

### **MPFR Approval Signatures**

Transfer From Facility Name and Type: Knoxville TN P&DC Facility ZIP Code: 37950

Finance Number: 3795

Current SCF ZIP Code(s): 242, 376-379, 407-409, 417-418, 425-426

Type of Distribution Consolidated: Originating

Transfer To Facility Name and Type: Nashville TN P&DC Shape: Letters

Facility ZIP Code: 37229

Finance Number:

Current SCF ZIP Code(s): 3/0-3/2, 384-385, 421-422

Transfer To Facility Name and Type: Music City TN Annex Shape: Flats and Parcels

Facility ZIP Code:

Finance Number:

Current SCF ZIP Code(s): 370-372, 384-385, 421-422

37227

ACKNOWLEDGEMENT OF ACCOUNTABILITY - I acknowledge that I am accountable for respecting and supporting the integrity of all official postal reporting systems, including financial reports and those relating to compliance with contracting, complement, or similar efforts involving the investment and expenditure of funds, as well as all systems to service to our customers.

Knoxville TN P&DC Plant Manager:	E-SIGNED by Ronald.W Laurentius	
Ronald Laurentius (A)	on 2024-02-28 13:39:28 GMT	
Printed Name	Signature	Date
Southeast Sr. Division Director Sharon M Young	E-SIGNED by SHARON.M YOUNG on 2024-02-29 21:00:19 GMT	
Printed Name	Signature	Date
ANSFER TO FACILITY:  Nashville TN P&DC Plant Manager:  Gary L McClellan	E-SIGNED by Gary.L Mcclellan on 2024-02-29 17:50:11 GMT	
Printed Name	Signature	Date
Music City TN Annex Plant Manager:  Gary L McClellan	E-SIGNED by Gary.L Mcclellan on 2024-02-29 17:50:14 GMT	
Printed Name	Signature	Date
Southeast Sr. Division Director: Sharon M Young	E-SIGNED by SHARON.M YOUNG on 2024-02-29 21:00:23 GMT	
Printed Name	Signature	Date
<u>GION:</u> Eastern Regional Vice President: Todd Hawkins	E-SIGNED by Todd.S Hawkins on 2024-03-01 16:18:16 EST	
Printed Name	Signature	Date
ADOUARTERS: Vice President, Proc & Maint Ops: Dane A Coleman	E-SIGNED by DANE.A COLEMAN on 2024-03-04 21:03:02 EST	
Printed Name	Signature	Date
Comments:		

### **Executive Summary**

Transfer From Facility Name and Type: Knoxville TN P&DC

Street Address: 1237 E Weisgarber Road

City, State: Knoxville, TN

Current 3D ZIP Code(s): 242, 376-379, 407-409, 417-418, 425-426

Type of Distribution to Consolidate: Originating

Transfer To Facility Name and Type: Nashville TN P&DC

Current 3D ZIP Code(s): 370-372, 384-385, 421-422

Transfer To Facility Name and Type: Music City TN Annex Miles between facilities:

Current 3D ZIP Code(s): 370-372, 384-385, 421-422

#### **Summary of MPFR Analysis**

#### Savings / Costs

Mail Processing Craft Workhour Savings = \$1.0M - \$1.3M

Management Workhour Savings = \$270K - \$360K

Transportation Savings = \$980K - \$1.3M Maintenance Savings = \$830K - \$1.1M

Space Savings =

Total Annual Savings = \$3.1M-\$4.1M

Total One-Time Costs = \$0

Total First Year Savings = \$3.1M - \$4.1M

### **Staffing Positions**

Net Craft Position Loss = 28 From Craft Complement Tab

Net Management Position Loss = 3

Miles between facilities:

From Processing Tab

From Logistics Tab

From Management Complement Tab

From Site A Maintenance Tab

From One-Time Costs Tab

168

173

From Management Complement Tab

### Service Standard Impacts

There will be no changes to Service Standards due to this MPFR.

There will be an expected 1,848 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

### **Summary Narrative**

#### Background

The Knoxville TN P&DC is a postal owned facility that processes originating and destinating volumes for the service area of SCFs 242, 376-379, 407-409, 417-418, and 425-426. The Knoxville facility is 218,304 square feet. The Mail Processing Facility Review (MPFR) proposal to move originating mail and parcels from Knoxville TN P&DC to Louisville KY P&DC announced on 10/25/2023 under the Delivering for America plan, which includes strategies for the development of a mail processing network that enables more precise, efficient, and reliable service. By using best-in-class logistics practices, the Postal Service is driving efficiency and service performance improvement to fuel revenue growth and customer retention.

During the review process, a determination was made that it would be better operationally to move originating letter mail to Nashville TN P&DC and originating flat mail and parcels to Music City TN Annex instead of Louisville KY P&DC. The Knoxville facility is located 168 miles from the Nashville TN P&DC and 173 miles from Music City TN Annex.

#### **Facility Future**

The Knoxville facility is <u>not</u> closing and will remain open and be modernized as a Local Processing Center

#### **Customer Service Impacts**

Retail and business mail acceptance services currently provided at the Knoxville facility would not change due to the MPFR implementation. A local postmark is still available at the retail service counter.

There are no changes to collection box times.

#### Service Standard Impacts

There will be no changes to Service Standards due to this MPFR. There will be an expected 1,848 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

#### Local Workforce Impact

There will be no career layoffs as part of this initiative. The Postal Service is a responsible employer and will be working closely with the unions and management associations to work through this initiative. The Postal Service will follow requirements of the collective bargaining agreements where they apply and all applicable postal policies.

#### **Financial Summary**

The annual baseline for the MPFR study represents the period of October 1, 2022, through September 30, 2023.

The MPFR shows an estimated annual savings between \$3,100,000 to \$4,100,000. There are no projected one-time costs associated with this MPFR.

Mail Processing Craft Workhour Savings	=	\$1.0M - \$1.3M
Management Workhour Savings	=	\$270K - \$360K
Transportation Savings	=	\$980K - \$1.3M
Maintenance Savings	=	\$830K - \$1.1M
Space Savings	=	\$0
Total Annual Savings	=	\$3.1M- \$4.1M
Total One-Time Costs	=	\$0
Total First Year Savings	=	\$3.1M - \$4.1M

#### Mail Processing Employee Impacts

The MPFR is projecting an annual mail processing savings between \$1,000,000 to \$1,300,000. The Knoxville MPFR identified a reduction of 17 craft positions and 0 management positions. Organization Design will determine the future Nashville P&DC and Music City Annex management staffing.

Net Craft Staffing Impacts - Both Sites  Knoxville P&DC   Nashvillle P&DC/Music City TN Annex   Net Impacts  Processing Maintenance   Logistics   Total   Processing Maintenance   Logistics   Total   Net Proc   Net Maint   Net Log   Net Total											
	Knoxy	ille P&DC		Nashvill	le P&DC/M	usic City T	N Annex		Net Im	pacts	
Process	ing Maintenano	Logistics	T otal	Processing	Mainte nance	Logistics	Total	Net Proo	NetMaint	Net Log	Net Total
-131	-11	0	-142	114	0	0	114	-17	-11	0	-28

I	Net Management Impacts											
Ш		Knoxville F	P&DC		Nashville	P&DC/Mu	sic City 1	TN Annex		Net Im	pacts	
Ш	Processing	Mainten an oe	Logistics	Total	Processing	Main te nance	Logistics	Total	Net Proc	Net Maint	Net Log	NetTotal
Ш	-5	+3	0	-80	5	0	0	5	0	-3	0	-3
S	-											

#### Maintenance

The MPFR is projecting an annual maintenance savings between \$830,000 to \$1,100,000 due to supporting different equipment sets. The MPFR identified a net reduction of 11 craft positions and 3 management positions. Maintenance staffing packages will be performed after implementation of this MPFR to determine actual impacts.

#### Transportation

The MPFR shows an annual savings between \$980,000 to \$1,300,000 due to modifying and eliminating existing transportation service. The MPFR has identified no staffing impacts at this time.

#### Space Impacts and One-Time Costs

There are no proposed one-time costs for this MPFR. Any space in Knoxville made available due to the transfer of operations to Nashville P&DC and Music City Annex would be evaluated for future utilization.

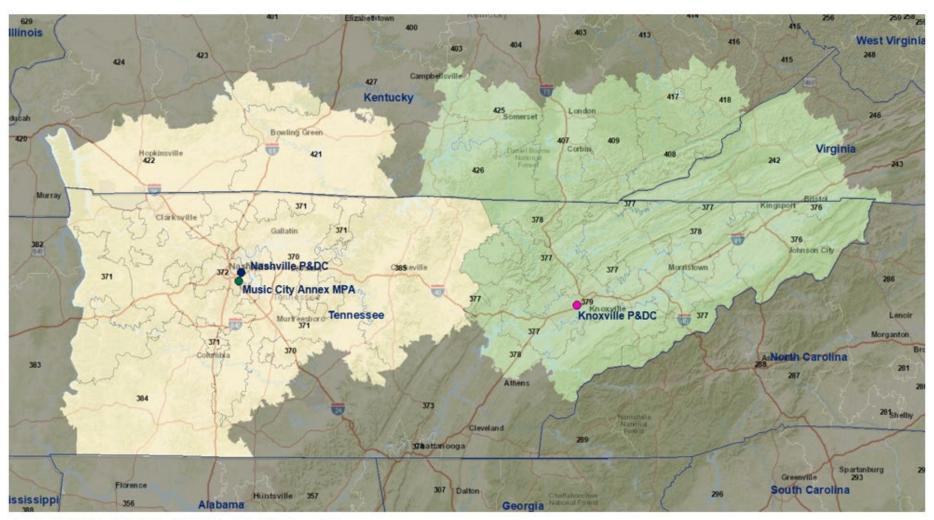
#### Conclusion

The Knoxville facility will remain open and be modernized as a Local Processing Center. There will be no career layoffs as part of this initiative.

The Knoxville TN P&DC to Nashville TN P&DC and Music City TN Annex MPFR projects an annual savings between \$3.1M and \$4.1M with no proposed one-time costs.

This go-forward plan for the Knoxville facility will help USPS achieve the core goals of our Delivering for America plan: financial sustainability for our organization and improved service reliability for our customers.

# **Map of Service Areas**



242, 376-379, 407-409, 417-418, 425-426 Knoxville

370-372, 384-385, 421-422 Nashville, Music City

### **Craft Complement**

	Career Impacts by Craft - Knoxville P&DC Only								
Processing (F1) Clerks			Process	ing (F1) Mail H	landlers	Other Car	Total		
Clerk Impact	PSEs On-Rolls	Career Clerk (Clerk - PSEs)	Mailhandler Impact			Maintenance Impact	Logistics Impact	All Craft Impacts	
-70	33	<u>-37</u>	-37	22	<u>-15</u>	<u>-11</u>	<u>0</u>	<u>-63</u>	

This is only the impact to the Knoxville facility

Clerk & Mailhandler reductions are a fluid number based on flexible workforce staffing (pre-career) upon implementation

	Net Craft Staffing Impacts - Both Sites										
	Knoxvill	le P&DC		Nashvillle P&DC / Music City Annex					Net In	npacts	
Processing	Maintenance	Logistics	Total	Processing	Processing Maintenance Logistics Total			Net Proc	Net Maint	Net Log	Net Total
-131	-11	0	-142	114	0	0	114	-17	-11	0	-28

This impact takes both sites into account and reflects the Organizational impact.

This is used to determine the F1 Savings in the MPFR workbook.

Net Craft Impacts					
F1 Mail Proc.	-17				
F3A Logistics	0				
F3B Maint.	-11				
Total	-28				

### **Management Complement**

Management Impacts - Knoxville Only					
Knoxville P&DC					
Processing	Maintenance	Logistics	Total		
-5	-3	0	-8		

This is only the impact to the Knoxville facility

Net Management Impacts											
Knoxville P&DC			Nashville P&DC / Music City Annex				Net Impacts				
Processing	Maintenance	Logistics	Total	Processing	Maintenance	Logistics	Total	Net Proc	Net Maint	Net Log	Net Total
-5	-3	0	-8	5	0	0	5	0	-3	0	-3

This impact takes both sites into account and reflects the Organizational impact.

This is used to determine the F1 Savings in the MPFR workbook.

Summary for Workbook

	Net Management	Management		
	Impacts	Savings \$		
F1 Proc.	0	\$0		
F3A Logistics	0	\$0		
F3B Maint.	-			
Total	•			
Estimated	\$270K - \$360K			

Function Hourly Rat

OM to Payroll Staffing Condition Report

Run Date: 12/7/2023

	SAP Organizational Management Data		Payroli Form 50 Data						
					Variance				
Occupation			Total	On Rolls	On Rolls -				
Series/Code	Title	Auth	orized	Count	Authorized Func	LDC			
	KNOXVILLE TN P&DC								
23020030	EXEC PLANT MANAGER (3)	1	1	0	8	80			
23157145	MGR PROCESSING SUPPORT	1	1	0	0	1			
23157140	MGR DISTRIBUTION OPERATIONS	2	1	-1	1	10			
23550020	MGR MAINTENANCE	1	1	0	3B	35			
8960028	INDUSTRIAL ENGINEER (PROCESSING)	2	0	-2	0	3			
23157141	MGR DISTRIBUTION OPERATIONS	1	1	0	1	10			
23550055	MGR MAINTENANCE OPERATIONS	1	1	0	3B	35			
23150105	PROCESSING SUPPORT SPECIALIST	1	1	0	0	3			
8960018	INDUSTRIAL ENGN TRAINEE (LVL-02)	0	1	1	0	3			
23550030	MAINTENANCE SUPPORT SPECIALIST	1	1	0	3B	35			
23550021	MGR MAINTENANCE SUPPORT	1	1	0	3B	35			
8960019	INDUSTRIAL ENGN TRAINEE (LVL-01)	0	1	1	0	3			
23150106	PROCESSING SUPPORT SPECIALIST	2	3	1	0	3			
23150066	SUPV DISTRIBUTION OPERATIONS	20	20	0	1	10			
23150103	SUPV DISTRIBUTION OPS (RELIEF)	4	3	-1	1	10			
23550010	SUPV MAINTENANCE OPERATIONS	5	5	0	3B	35			
23550066	SUPV MAINTENANCE OPS (RELIEF)	1	1	0	3B	35			
3180007	ADMINISTRATIVE ASSISTANT (FLD)	1	1	0	8	82			
Cost Center	Total	45	44	-1					

# **Service Standard Impacts**

Notes: There will be no changes to Service Standards due to this MPFR.

There will be an expected 1,848 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

	Upgrades	Downgrades
GAL	600	0
FCM	276	0
PER	204	0
MKT	84	0
PKG	84	0
GAH	600	0
Total	1848	0

## **MPE Inventory**

(12) Notes:

From Facility: Knoxville TN P&DC	To Facility: Nashville TN P&DC	To Facility: Music City TN Annex	
----------------------------------	--------------------------------	----------------------------------	--

Data Extraction Date: 11/17/23

	(1)	(2)	(3)
Equipment Type	Current Number	Proposed Number	Difference
ADUS			0
AFCS			0
AFCS 200	4	0	(4)
AFSM100	2	2	0
APBS	2	1	(1)
APPS			0
CIOSS			0
DBCS	14	14	0
DIOSS	4	3	(1)
HOPS			0
HSTS			0
HSUS			0
LCREM	1	1	0
LCTS	1	1	0
LCUS			0
PSM			0
RCS			0
SIPS			0
SPSS			0
USS			0
PIV			0
(enter as needed)			0
(enter as needed)			0

	(4)	(5)	(6)
Equipment Type	Current Number	Proposed Number	Difference
ADUS			0
AFCS			0
AFCS 200	6	6	0
AFSM100			0
APBS			0
APPS			0
CIOSS	2	2	0
DBCS	21	21	0
DIOSS	6	6	0
HOPS			0
HSTS			0
HSUS			0
LCREM	1	1	0
LCTS	1	1	0
LCUS			0
PSM			0
RCS	3	3	0
SIPS			0
SPSS			0
USS			0
PIV			0
MaRS			0
FRS	1	1	0

	(7)	(8)	(9)
Equipment Type	Current Number	Proposed Number	Difference
ADUS			0
AFCS			0
AFCS 200			0
AFSM100	2	2	0
APBS			0
APPS			0
CIOSS			0
DBCS			0
DIOSS			0
HOPS			0
HSTS			0
HSUS			0
LCREM			0
LCTS			0
LCUS			0
PSM			0
RCS			0
SIPS	1	1	0
SPSS	_	_	0
USS	1	1	0
PIV	_	_	0
EPPS	1	1	
MaRS	_	_	0
FRS			0

Excess Equipment Costs  0 0 4 0	n 
Equipment Costs  0 0 4	
0 0 4	
0 4	
4	
0	_
1	
0	
0	
0	
1	
0	
0	
0	
0	
0	
0	
0	
0	
0	
0	
0	
0	
0	
0 \$(	_

Mail Processing Equipment Relocation Costs:	\$0	_(This number is carried forward to One-Time Costs)

### **Customer Service Analysis**

Transfer From Facility: Knoxville TN P&DC

			3-Digit ZIP Co	ode: 242	3-Digit ZIP Co	de: 376	3-Digit ZIP C	ode: 377	3-Digit ZIP Cod	de: 378
				rent	Cur			rent	Curr	
ollection	Points		Mon Fri.	Sat.	Mon Fri.	Sat.	Mon Fri.	Sat.	Mon Fri.	Sat
	Number picked up b	before 1 p.m.	31	36	12	11	19	19	18	28
	Number picked up betw	een 1-5 p.m.	7	2	2	1	34	1	49	5
	Number picked up		4	0	0	0	3	0	1	0
	Total Number of Colle	ection Points	42	38	14	12	56	20	68	33
			3-Digit ZIP Co	ode: 407	3-Digit ZIP Co	de: 408	3-Digit ZIP C	ode: 409	3-Digit ZIP Cod	de: 417
				rent	Cur		<u> </u>	rent	Curr	
			Mon Fri.	Sat.	Mon Fri.	Sat.	Mon Fri.	Sat.	Mon Fri.	Sat
	Number picked up b	before 1 p.m.	12	48	38	75	44	77	20	70
Number picked up between 1-5 p.m.		33	0	43	6	54	20	57	9	
	Number picked up		4	0	0	0	0	0	4	0
	Total Number of Colle	ection Points	49	48	81	81	98	97	81	79
			3-Digit ZIP Co	ode: 425	3-Digit ZIP Co	de: 426	1			
				rent	Cur		1			
			Mon Fri.	Sat.	Mon Fri.	Sat.	1			
	Number picked up b	before 1 p.m.	4	35	3	28	1			
	Number picked up betw		31	5	31	6	1			
	Number picked up		6	0	0	0	1			
	Total Number of Colle	ection Points	41	40	34	34	]			
w many	collection boxes are	hatennizah	for "local deli	verv"?		0	<del>-</del> 7			
-		•		•			<u></u>			
w many	"local delivery" boxe	es will be rei	moved as a re	sult of MPFR	!?	0				
livery Po	erformance Report			ee District						
			Quarter/FY	Percent	,					
	% Carriers returning	g aπer 1700	QTR1/FY23	53.19	_					
			QTR2/FY23	43.39						
			QTR3/FY23	39.9%	_					
			QTR4/FY23	44.2%	6					
tail Unit	Inside Transfer From	n Facility (W	indow Service	Times)	<u>6</u> ■	6.			eptance Hours	head
tail Unit	Current		indow Service	Times)		6.	Cui	rrent	Prop	
	Current Start	End	indow Service Prop	e Times) oosed End	·		Cui Start	rrent End	Prop Start	En
Monday	Start 8:00	End 18:00	indow Service Prop Start 8:00	End 18:00	6	Monday	Start 10:00	End 18:00	Start 10:00	En:
Monday Tuesday	Start 8:00 8:00	End 18:00 18:00	Start 8:00	End 18:00 18:00	6	Monday Tuesday	Start 10:00 10:00	End 18:00 18:00	Start 10:00 10:00	En: 18:0 18:0
Monday Tuesday 'ednesday	Start 8:00 8:00 8:00	End 18:00 18:00 18:00	Prop   Start   8:00   8:00   8:00	End 18:00 18:00 18:00	6	Monday Tuesday Wednesday	Start 10:00 10:00 10:00	End 18:00 18:00 18:00	Prop Start 10:00 10:00 10:00	En 18:0 18:0
Monday Tuesday 'ednesday Thursday	Start 8:00 8:00 8:00 8:00	End 18:00 18:00 18:00 18:00	Prop   Start   8:00   8:00   8:00   8:00	ETIMES)  oosed  End  18:00  18:00  18:00  18:00		Monday Tuesday Wednesday Thursday	Start 10:00 10:00 10:00 10:00 10:00	End 18:00 18:00 18:00 18:00	Prop Start 10:00 10:00 10:00 10:00	En 18:0 18:0 18:0
Monday Tuesday /ednesday	Start 8:00 8:00 8:00	End 18:00 18:00 18:00 18:00 18:00	Prop   Start   8:00   8:00   8:00	End 18:00 18:00 18:00	6 <u>0</u>	Monday Tuesday Wednesday	Start 10:00 10:00 10:00 10:00 10:00 10:00 10:00	End 18:00 18:00 18:00	Prop Start 10:00 10:00 10:00	18:0 18:0 18:0 18:0 18:0
Monday Tuesday /ednesday Thursday Friday Saturday	Start 8:00 8:00 8:00 8:00 8:00 9:00	End 18:00 18:00 18:00 18:00 18:00 15:00	Prop   Start   8:00   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18		Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	18:0 18:0 18:0 18:0 18:0 Clos
Monday Tuesday /ednesday Thursday Friday Saturday	Start 8:00 8:00 8:00 8:00 8:00	End 18:00 18:00 18:00 18:00 18:00 15:00	Prop   Start   8:00   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18		Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00	18:0 18:0 18:0 18:0 18:0 Clos
Monday Tuesday /ednesday Thursday Friday Saturday	Start 8:00 8:00 8:00 8:00 8:00 9:00	End 18:00 18:00 18:00 18:00 18:00 15:00	Prop   Start   8:00   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18		Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	18:0 18:0 18:0 18:0 18:0 Clos
Monday Tuesday /ednesday Thursday Friday Saturday	Start 8:00 8:00 8:00 8:00 8:00 9:00	End 18:00 18:00 18:00 18:00 18:00 15:00	Prop   Start   8:00   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18		Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	18:0 18:0 18:0 18:0 18:0 Clos
Monday Tuesday Vednesday Thursday Friday Saturday	Start 8:00 8:00 8:00 8:00 8:00 9:00	End 18:00 18:00 18:00 18:00 18:00 15:00	Prop   Start   8:00   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18		Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	En 18:0 18:0 18:0 18:0 Clos
Monday Tuesday (ednesday Thursday Friday Saturday In custor	Current	End 18:00 18:00 18:00 18:00 18:00 15:00	Prop   Start   8:00   8:00   8:00   8:00   9:00   9:00	ETimes) losed End 18:00 18:00 18:00 18:00 18:00 18:00 18:00 15:00		Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	En 18:4 18:4 18:4 18:4 Clos
Monday Tuesday Jednesday Thursday Friday Saturday In custor otes:	Current   Start   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18:00 18:00 18:00 18:00 15:00 ostmark in a	Prop   Start   8:00   8:00   8:00   8:00   9:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 18:00 18:00 th applicable	policies in the	Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	En 18:4 18:4 18:4 18:4 Clos
Monday Tuesday Jednesday Thursday Friday Saturday In custor otes:	Current	End 18:00 18:00 18:00 18:00 18:00 15:00 ostmark in a	Prop   Start   8:00   8:00   8:00   8:00   9:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 18:00 18:00 th applicable	policies in the	Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	En 18:0 18:0 18:0 18:0 Clos
Monday Tuesday Vednesday Thursday Friday Saturday an custor otes: Tran Tran	Current   Start   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 15:00  ostmark in a	Prop   Start   S:00   S:00	End 18:00 18:00 18:00 18:00 18:00 18:00 18:00 18:00 th applicable	policies in the	Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	En 18:0 18:0 18:0 18:0 Clos
Monday Tuesday Jednesday Friday Saturday In custor Otes: Tran Tran	Current   Start   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 15:00  ostmark in a	Prop   Start   8:00   8:00   8:00   8:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 18:00 15:00 th applicable	policies in the	Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	En 18:0 18:0 18:0 18:0 Clos
Monday Tuesday Jednesday Friday Saturday In custor Otes: Tran Tran	Current   Start   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 15:00  ostmark in a	Prop   Start   8:00   8:00   8:00   8:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 18:00 15:00 th applicable	policies in the	Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	En 18:0 18:0 18:0 18:0 Clos
Monday Tuesday (ednesday Thursday Friday Saturday In custor Intes:	Current   Start   8:00   8:00   8:00   8:00   8:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 15:00  ostmark in a	Prop   Start   8:00   8:00   8:00   8:00   9:00	End 18:00 18:00 18:00 18:00 18:00 18:00 18:00 15:00 th applicable	policies in the	Monday Tuesday Wednesday Thursday Friday Saturday	Start / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / 10:00 / Closed	Tent End 18:00 18:00 18:00 18:00 18:00 18:00 Closed	Prop Start 10:00 10:00 10:00 10:00 10:00 10:00 Closed	En 18:0 18:0 18:0 18:0 Clos

# **One-Time Costs**

MPE Relocation Costs

**Building Modifications** 

Prep on Workroom Floor

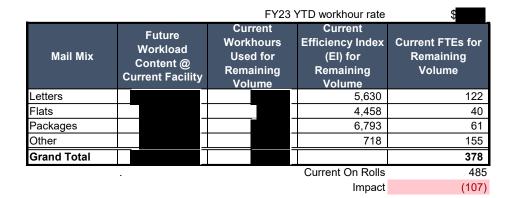
Employee Relocation

Total \$0

Estimated One-Time Cost \$000K

## **Processing**

	KNOXVILLE TN P&DC							
Mail Mix	Current Facility Workload Content	Current Facility Workhours	Current Facility FTEs					
Letters			150					
Flats		_	46					
Packages			112					
Other			201					
Grand Total			509					



Mail Mix	Volume Moving	Current Workhours for Volume Moving	Current Efficiency Index (EI) for Volume Moving		15% El Imp. @ Transfer To Facility	Volume Moving @ 15% EI WH Imp. = Future Workhours @ Transfer To Faci <u>lity</u>	FTEs @ 15% EI Imp. @ Transfer To Facility	New Facility Change	\$ Savings
Letters			5,123	28	5,891		25	(3)	\$ 297,124
Flats			6,739	6	7,750		5	(1)	\$ 99,041
Packages			4,705	51	5,411		44	(7)	\$ 693,289
Other			811	46	933		40	(6)	\$ 594,248
Grand Total				131			114	(17)	\$ 1,683,702

Estimated Savings Range	\$1.0M - \$1.3M

#### Maintenance

Major MPE Equipment List							
Equipment	Current Count	Future Count					
AFCS200	4	0					
AFSM100AFSM100	2	2					
AIAFSM	2	2					
APBS	2	1					
ATU	1	1					
BDS	4	0					
CONTLCONTU	2	0					
DBCS	14	14					
DIOSS	4	3					
DPRCRCULL	1	0					
FRESFRES	1	1					
HDUMP	9	9					
UCAFSM	1	0					
LAN	1	1					
LCREM	1	1					
LCTSLCTSLCTS	1	1					
LMS	3	1					
MSWYB	5	5					
VFS	6	0					

	Current eWHEP	Authorized					
SITE	LDC 36	LDC 37	LDC 38	LDC 39	Grand Total		
KNOXVILLE TN P&DC	10	45	3	29	3	90	ı

		Current (	Cost			
SITE	LDC 35	LDC 36	LDC 37	LDC 38	LDC 39	Grand Total
KNOXVILLE TN P&DC	\$1,509,181	\$5.643,730	\$379.565	\$2.914.207	\$339,768	\$10,786,451

Total Maintenance Craft x 1799 Hrs x LDC Labor Rate	\$9,277,270
Total Maintenance EAS x 1783 Hrs x LDC Labor Rate	\$1,509,181
Total Annual Cost	\$10,786,451

LDC	Current Work Hrs	Future Work Hrs	Work Hrs Delta	FTE Delta	Estimated Cost
35			-5397	-3	-\$452,754
36			-19613	-11	-\$1,379,578
37			0	0	\$0
38			0	0	\$0
39			0	0	\$0
Grand Total			-25010	-14	-\$1,832,333

		Future Cost				
KNOXVILLE TN P&DC	\$1,056,427	\$4,264,151	\$379,565	\$2,914,207	\$339,768	\$8,954,118

LDC 35 LDC 36 LDC 37 LDC 38 LDC 39 Grand Total

3 29 3

Total Maintenance Craft x 1799 Hrs x LDC Labor Rate	\$7,897,692
Total Maintenance EAS x 1783 Hrs x LDC Labor Rate	\$1,056,427
Total Annual Cost	\$8,954,118

KNOXVILLE TN P&DC

Savings	
Maintenance Craft Work Hour Savings	\$1,379,578
Maintenance EAS Work Hour Savings	\$452,754
Total Appual Sovings	\$1,832,333

JN - \$1.11	\$830K	Estimated Savings Range	-14	Total Employee Reduction
			(\$130.880.91)	

s Equipment hours, 2C – Additional Requirements hours, and LDC 36 FMO hours.

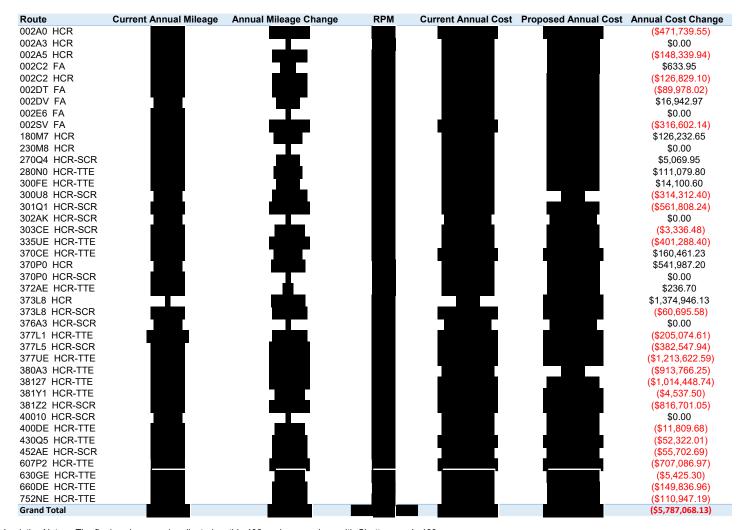
IV. <u>Productive Workyear Factors.</u>
Productive workyear factors are for use in all decision analysis reports and contracting out versus in-house service analyses. These factors represent the number of workhours in a workyear and are used in conjunction with the local workhour rates (which include compensation and benefits) in order to determine the cost per voicyear.

For productive workyear factors for specific types and levels of employees, please refer to the Workhour Rates Memo. The rates provided in the memo are fully loaded and include fringe benefits, servicewide costs, and applicable lump sum payments.

The site where the latest Workhour Rates Memo is located can be accessed using the following link: https://blue.usps.gov/cape/page2.htm

LDC Code	Work Hour Rate
35	\$
36	9
37	9
38	9
39	

#### Logistics



Logistics Notes: The final savings needs adjusted as this 408 savings overlaps with Chattanooga's 408.

The savings are \$5,787,068.13 but we already sent the Chattanooga 408 which is tied to that final figure.

Therefore, we must deduct the savings from the previous 408 to avoid double counting.

Therefore \$5,787,068.13 - \$4,158,655.91 (Chattangooa savings) = \$1,628,412.22 this is what we would submit.

Knoxville to Nashville P&DC and Music City Annex Adjusted Logistics Savings (\$1,628,412.22)

Estimated Savings Range	\$980K - \$1.3M