MPFR Data Entry Page

1. "Transfer From" Facility Information

Type of Distribution Consolidated:	Originating		
Facility Name & Type:	Raleigh NC P&DC		
Street Address:	1 Floretta Pl		
City:	Raleigh		
State:	NC		
5D Facility ZIP Code:	27676		
Retail & Delivery District:	North Carolina		
Retail & Delivery Area:	Atlantic (B)		
Finance Number:			
Current 3D ZIP Code(s):	275-279		
Shape:	Package	All	
Miles to "Transfer To" Facility:	75	81	
Processing Region:	Eastern		
Processing Division:	South Atlantic		
Plant Manager:	Jason R Beach		
Sr. Division Director:	Scott D Tosch		

2. "Transfer To" Facility Information

Facility Name & Type: Greensboro NC RPDC	Greensboro NC P&DC
Street Address: 3701 W Wendover Ave	1120 Pleasant Ridge Rd
City: Greensboro	Greensboro
State: NC	NC
5D Facility ZIP Code: 27495	27498
Retail & Delivery District: North Carolina	North Carolina
Retail & Delivery Area: Atlantic (B)	Atlantic (B)
Finance Number:	
Current 3D ZIP Code(s): 240-241, 243, 245, 270-274, 28	6 275-279
Shape: Package	All
Processing Region: Eastern	Eastern
Processing Division: South Atlantic	South Atlantic
Plant Manager: William T Graves	Andres Morales
Sr. Division Director: Scott D Tosch	Scott D Tosch

3. Background Information

Start of Study: Jan-10-2024 Date Range of Data: Jan-01-2023 Bargaining Unit Hours per Year: 1750 EAS Hours per Year: 1840

Dec-31-2023

4. Other Information

Regional Vice President: Todd S Hawkins Vice President, Proc & Maint Ops: Dane A Coleman Division Coordinator: HQ MPFR Coordinator:

MPFR Approval Signatures

Transfer From Facility Name and Type: Facility ZIP Code: Finance Number: Current SCF ZIP Code(s):	27676		
Type of Distribution Consolidated:	Originating		
Transfer To Facility Name and Type: Facility ZIP Code: Finance Number: Current SCF ZIP Code(s):		Shape:	Package
Transfer To Facility Name and Type: Facility ZIP Code: Finance Number: Current SCF ZIP Code(s):	27498	Shape:	All

ACKNOWLEDGEMENT OF ACCOUNTABILITY - I acknowledge that I am accountable for respecting and supporting the integrity of all official postal reporting systems, including financial reports and those relating to compliance with contracting, complement, or similar efforts involving the investment and expenditure of funds, as well as all systems to service to our customers.

TRANSFER FROM FACILITY:		
Plant Manager:	E-SIGNED by Jason.R Beach	
Jason R Beach	on 2024-04-04 10:34:26 CDT	
Printed Name	Signature	Date
South Atlantic Sr. Division Director Scott D Tosch	E-SIGNED by SCOTT.D TOSCH on 2024-04-04 09:41:35 CDT	
Printed Name	Signature	Date
RANSFER TO FACILITY: Plant Manager: William T Graves	E-SIGNED by William.T Graves on 2024-04-04 10:20:49 CDT	
Printed Name	Signature	Date
Plant Manager: Andres Morales	E-SIGNED by ANDRES MORALES on 2024-04-05 11:41:27 CDT	
Printed Name	Signature	Date
South Atlantic Sr. Division Director: Scott D Tosch	E-SIGNED by SCOTT.D TOSCH on 2024-04-04 09:41:45 CDT	
Printed Name	Signature	Date
Printed Name	Signature	Date
EGION:		
Eastern Regional Vice President: Todd S Hawkins	E-SIGNED by Todd.S Hawkins on 2024-04-08 14:53:54 CDT	
Printed Name	Signature	Date
EADQUARTERS:		
Vice President, Proc & Maint Ops:	E-SIGNED by DANE.A COLEMAN on 2024-04-08 16:16:30 CDT	
Dane A Coleman Printed Name	Signature	Date
	Signature	Date
Comments:		

Executive Summary

Transfer From Facility Name and Type: Raleigh NC P&DC	
Street Address: 1 Floretta Pl	
City, State: Raleigh, NC	
Current 3D ZIP Code(s): 275-279	
Type of Distribution to Consolidate: Originating	
Transfer To Facility Name and Type: Greensboro NC RPDC	Miles between facilities: 75
Current 3D ZIP Code(s): 240-241, 243, 245, 270-274, 286	
Transfer To Facility Name and Type: Greensboro NC P&DC	Miles between facilities: 81
Current 3D ZIP Code(s): 275-279	
Summary of MPFR Analysis	
Savings / Costs	
Mail Processing Craft Workhour Savings = \$1.4M - \$1.9M	From Processing Tab
Management Workhour Savings = \$170K - \$230K	From Management Complement Tab
Transportation Savings = \$2.6M - \$3.5M	From Logistics Tab
Maintenance Savings = \$990K - \$1.3M	From Site A Maintenance Tab
Space Savings = \$0	
Space Savings – 30	
Total Annual Savings = \$5.2M - \$7.0M	
Total One-Time Costs = \$84K	From One-Time Costs Tab
Total One-Time Costs = \$84K	FIGHT One-Time Costs Tab
Total First Year Savings = <u>\$5.1M - \$6.8M</u>	
Staffing Positions	
Net Craft Position Loss = 37	From Craft Complement Tab
Net Management Position Loss =2	From Management Complement Tab

Service Standard Impacts

There will be no changes to Service Standards due to this MPFR.

There will be an expected 420 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

Summary Narrative

Background

The Raleigh NC P&DC is a postal owned facility that processes originating and destinating volumes for the service area of SCF 275-279. The Raleigh facility is 377,299 square feet. The Raleigh NC P&DC is located 75 miles from the Greensboro NC RPDC, approximately 73 minutes via interstate highways and 81 miles from the Greensboro NC P&DC, approximately 80 minutes via interstate highways. The Mail Processing Facility Review (MPFR) proposal to move originating mail from Raleigh NC P&DC to Greensboro NC RPDC and Greensboro NC P&DC was announced on 1/10/2024 under the Delivering for America plan, which includes strategies for the development of a mail processing network that enables more precise, efficient, and reliable service. By using best-in-class logistics practices, the Postal Service is driving efficiency and service performance improvement to fuel revenue growth and customer retention.

Facility Future

The Raleigh facility is <u>not</u> closing and will remain open and be modernized as a Local Processing Center.

Customer Service Impacts

Retail and business mail acceptance services currently provided at the Raleigh facility would not change due to the MPFR implementation. A local postmark is still available at the retail service counter.

There are no changes to collection box times.

Service Standard Impacts

There will be no changes to Service Standards due to this MPFR. There will be an estimated 420 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

Local Workforce Impact

There will be no career layoffs as part of this initiative. The Postal Service is a responsible employer and will be working closely with the unions and management associations to work through this initiative. The Postal Service will follow requirements of the collective bargaining agreements where they apply and all applicable postal policies.

Financial Summary

The annual baseline for the MPFR study represents the period of January 1, 2023, through December 31, 2023.

The MPFR shows an estimated annual savings between \$5.2M and \$7.0M. There is \$84K projected one-time cost associated with this MPFR.

	_	
Savings / Costs		
Mail Processing Craft Workhour Savings	=	\$1.4M - \$1.9M
Management Workhour Savings	=	\$170K - \$230K
Transportation Savings	=	\$2.6M - \$3.5M
Maintenance Savings	=	\$990K - \$1.3M
Space Savings	=	\$0
Total Annual Savings	=	\$5.2M - \$7.0M
Total One-Time Costs	=	\$84K
Total First Year Savings	=	\$5.1M - \$6.8M

Mail Processing

The Raleigh MPFR identified a net reduction of 24 craft positions and 1 management position. Organizational Design will determine the future Greensboro NC RPDC and Greensboro NC P&DC Management staffing.

Net Craft Staffing Impacts - Both Sites											
	Raleigh	P&DC		Greensboro RPDC and Greensboro P&DC				Net Impacts			
Processing	Maintenance	Logistics	Total	Processing	Maintenance	Logistics	Total	Net Proc	Not Maint	NetLog	Net Total
-183	- 16	0	-199	159	3	0	162	-24	-13	0	-37

Net Management Impacts											
	Raleigh P8	LDC		Greensboro RPDC and Greensboro P&DC				Net Im pacts			
Processing	Maintenance	Logistics	Total	Processing	Maintenance	Logistics	Total	Net Proc	Not Maint	Net Log	Net Total
-8	-1	0	-9	7	0	0	1	-1	-1	0	-2

Maintenance

The MPFR is projecting an annual maintenance savings between \$990K - 1.3M due to supporting different equipment sets. The MPFR identified a net reduction of 13 craft positions and 1 management position. Maintenance staffing packages will be performed after implementation of this MPFR to determine actual impacts.

Transportation

The MPFR shows an annual savings between \$2.6M - 3.5M due to modifying and eliminating existing HCR service. The MPFR has identified no staffing impacts at this time.

Space Impacts and One-Time Costs

There is \$84K one-time cost due to equipment relocation costs for this MPFR. Any space in Raleigh made available due to the transfer of operations to the Greensboro NC RPDC and Greensboro NC P&DC would be evaluated for future utilization.

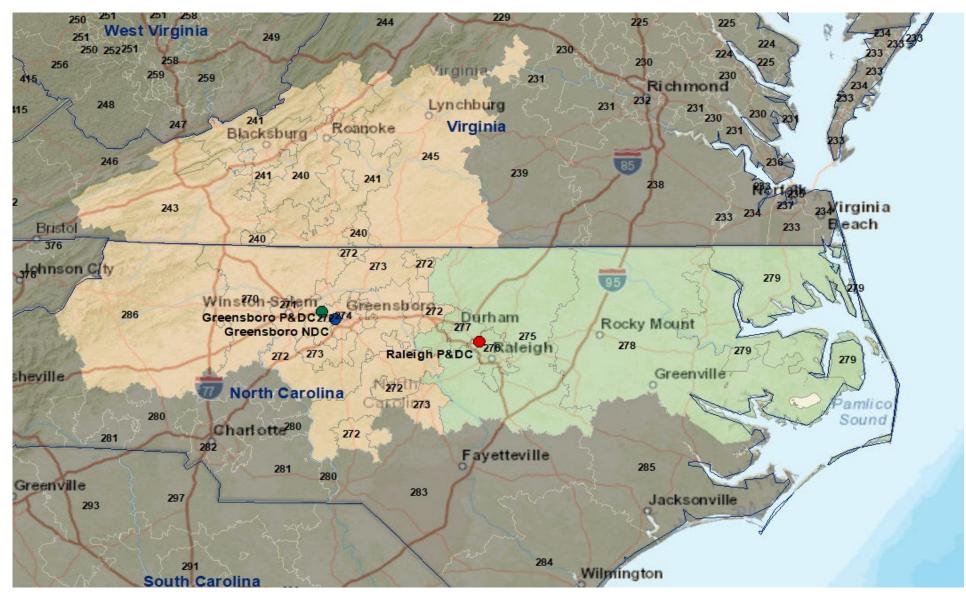
Conclusion

The Raleigh facility will remain open and be modernized as a Local Processing Center. There will be no career layoffs as part of this initiative.

The Raleigh to Greensboro NC RPDC and Greensboro NC P&DC MPFR projects an annual savings between \$5.2M and \$7.0M with \$84K one-time cost.

This go-forward plan for the Raleigh facility will help USPS achieve the core goals of our Delivering for America plan: financial sustainability for our organization and improved service reliability for our customers.

Map of Service Areas



275-279 Raleigh

240-241, 243, 245, 270-274, 286 Greensboro

Craft Complement

	Career Impacts by Craft - Raleigh P&DC Only									
Processing (F1) Clerks			Processing (F1) Mail Handlers			Other C	Total			
Clerk Impact	PSEs On-Rolls	Career Clerk (Clerk - PSEs)	Mailhandler Impact	MHAs On-Rolls	Career Mailhandler (MH - MHAs)	Maintenance Impact	Logistics Impact	All Craft Impacts		
-88	51	<u>-37</u>	-95	44	<u>-51</u>	<u>-16</u>	<u>0</u>	<u>-104</u>		

This is only the impact to the Raleigh facility

Clerk & Mailhandler reductions are a fluid number based on flexible workforce staffing (pre-career) upon implementation

	<u>Net</u> Craft Staffing Impacts - Both Sites										
	Raleigh	n P&DC		Greensboro RPDC and Greensboro P&DC			DC Net Impacts				
Processing	Maintenance	Logistics	Total	Processing	Maintenance	Logistics	Total	Net Proc	Net Maint	Net Log	Net Total
-183	-16	0	-199	159	3	0	162	-24	-13	0	-37

This impact takes both sites into account and reflects the Organizational impact. This is used to determine the F1 Savings in the MPFR workbook.

Net Craft Impacts								
F1 Mail Proc.	-24							
F3A Logistics	0							
F3B Maint.	-13							
Total	-37							

Management Complement

Management Impacts - Raleigh Only								
Raleigh P&DC								
Maintenance	Logistics	Total						
-1	0	-9						
	Raleigh P8	Raleigh P&DC						

This is only the impact to the Raleigh facility

<u>Net</u> Management Impacts											
Raleigh P&DC			Greensboro RPDC and Greensboro P&DC			Net Impacts					
Processing	Maintenance	Logistics	Total	Processing	Maintenance	Logistics	Total	Net Proc	Net Maint	Net Log	Net Total
-8	-1	0	-9	7	0	0	7	-1	-1	0	-2

Hourly Rate

This impact takes both sites into account and reflects the Organizational impact. This is used to determine the F1 Savings in the MPFR workbook.

Summary for Workbook						
	Net Management Impacts	Management Savings \$				
F1 Proc.	-1					
F3A Logistics	0					
F3B Maint.	-1					
Total	-2					
Estimated	\$170K - \$230K					

	Il Staffing Condition Report					Run Date: 2/2/2024
:	SAP Organizational Management Data			Pa	yroll Form 50 Data	
				Variance		
Occupation		Total	On Rolls	On Rolls -		
Series/Code	Title	Authorized	Count	Authorized	Func	LDC
	RALEIGH NC P&DC					
3020030	EXEC PLANT MANAGER (3)	1	1	0	8	80
3550019	MGR MAINTENANCE	1	1	0	3B	35
3157145	MGR PROCESSING SUPPORT	1	1	0	0	1
3157140	MGR DISTRIBUTION OPERATIONS	2	2	0	1	10
3550051	MGR MAINTENANCE OPERATIONS	0	2	2	3B	35
960028	INDUSTRIAL ENGINEER (PROCESSING)	1	2	1	0	3
3550028	MGR MAINTENANCE OPERATIONS	2	0	-2	3B	35
3157141	MGR DISTRIBUTION OPERATIONS	2	2	0	1	10
3150105	PROCESSING SUPPORT SPECIALIST	1	1	0	0	3
3550030	MAINTENANCE SUPPORT SPECIALIST	1	1	0	3B	35
3550021	MGR MAINTENANCE SUPPORT	1	1	0	3B	35
3150106	PROCESSING SUPPORT SPECIALIST	2	2	0	0	3
3150066	SUPV DISTRIBUTION OPERATIONS	31	26	-5	1	10
3150103	SUPV DISTRIBUTION OPS (RELIEF)	6	5	-1	1	10
3550010	SUPV MAINTENANCE OPERATIONS	8	7	-1	3B	35
3550066	SUPV MAINTENANCE OPS (RELIEF)	1	0	-1	3B	35
180007	ADMINISTRATIVE ASSISTANT (FLD)	1	1	0	8	82
ost Center	Total	62	55	-7		

Function F1

Service Standard Impacts

Notes: There will be no changes to Service Standards due to this MPFR.

There will be an expected 420 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

	Upgrades	Downgrades	
GAL	115	0	
FCM	95	0	
PER	95	0	
GAH	115	0	
Total	420	0	

MPE Inventory

From Facility: Raleigh NC P&DC

To Facility: Greensboro NC RPDC

To Facility: Greensboro NC P&DC

Data Extraction Date:

02/23/24

	(1)	(2)	(3)
Equipment Type	Current Number	Proposed Number	Difference
ADUS	1	1	0
AFCS			0
AFCS 200	6	0	(6)
AFSM100	3	3	0
APBS	1	0	(1)
APPS	1	1	0
CIOSS	2	2	0
DBCS	16	16	0
DIOSS	3	1	(2)
HOPS			0
HSTS	0	1	1
HSUS			0
LCREM	1	1	0
LCTS	1	1	0
LCUS			0
PSM			0
RCS			0
SIPS			0
SPSS	1	1	0
FSS			0
Slim Sorter			0
SSM			0
FRS			0

	(4)	(5)	(6)		(7)	(8)	(9)
Equipment Type	Current Number	Proposed Number	Difference	Equipment Type	Current Number	Proposed Number	Difference
ADUS			0	ADUS			0
AFCS			0	AFCS			0
AFCS 200			0	AFCS 200	6	8	2
AFSM100			0	AFSM100	3	4	1
APBS	1	1	0	APBS	1	0	(1)
APPS			0	APPS	1	0	(1)
CIOSS			0	CIOSS	1	2	1
DBCS			0	DBCS	18	17	(1)
DIOSS			0	DIOSS	6	5	(1)
HOPS			0	HOPS			0
HSTS	1	1	0	HSTS	0	1	1
HSUS	1	0	(1)	HSUS			0
LCREM			0	LCREM	1	1	0
LCTS			0	LCTS			0
LCUS			0	LCUS			0
PSM	4	4	0	PSM			0
RCS			0	RCS	6	0	(6)
SIPS	0	2	2	SIPS			0
SPSS			0	SPSS			0
FSS			0	FSS	1	0	(1)
Slim Sorter	0	1	1	Slim Sorter	0	1	1
SSM	2	0	(2)	SSM			0
FRS	0	4	4	FRS			0

Mail Processing Equipment Relocation Costs: \$84,000 (This number is carried forward to One-Time Costs)

(12) Notes:

(10)	(11)
Excess Equipment	Relocation Costs
0	
0	
4	\$84,000
(1)	
2	
1	
(1)	
1	
3	
0	
(2)	
1	
0	
0	
0	
0	
(2)	
1	
(2)	
2	
(4)	
	\$84,000

Customer Service Analysis

Transfer From Facility: Raleigh NC P&DC

Current 3-Digit ZIP Code(s): 275-279

Data Extraction Date: 02/23/24

	3-Digit ZIP Code: 275		3-Digit ZIP Code: 276 3-		3-Digit ZIP Code: 277		3-Digit ZIP Code: 278		
	Curr	Current		Current		Current		Current	
1. Collection Points	Mon Fri.	Sat.	Mon Fri.	Sat.	Mon Fri.	Sat.	Mon Fri.	Sat.	
Number picked up before 1 p.m.	22	168	8	75	28	72	10	1	
Number picked up between 1-5 p.m.	180	66	77	12	29	1	57	0	
Number picked up after 5 p.m.	75	0	15	1	16	0	31	0	
Total Number of Collection Points	277	234	100	88	73	73	98	1	

2. How many collection boxes are designated for "local delivery"?

3. How many "local delivery" boxes will be removed as a result of MPFR?

4. Delivery Performance Report

% Carriers returning after 1700

	North Caro	lina District
	Quarter/FY	Percent
0	QTR1/FY23	56.5%
	QTR2/FY23	61.4%
	QTR3/FY23	64.7%
	QTR4/FY23	65.5%

5. Retail Unit Inside Transfer From Facility (Window Service Times)

	Currer	nt	Proposed		
	Start	End	Start	End	
Monday	9am	5pm	9am	5pm	
Tuesday	9am	5pm	9am	5pm	
Wednesday	9am	5pm	9am	5pm	
Thursday	9am	5pm	9am	5pm	
Friday	9am	5pm	9am	5pm	
Saturday	9am	2pm	9am	2pm	



0	

Thursday

Friday

Saturday

9am

9am

Closed

6. Business (Bulk) Mail Acceptance Hours								
	Cur	rent	Proposed					
	Start	End	Start	End				
Monday	9am	7pm	9am	7pm				
Tuesday	9am	7pm	9am	7pm				
Wednesday	9am	7pm	9am	7pm				

7pm

7pm

Closed

7. Can customers obtain a local postmark in accordance with applicable policies in the Postal Operations Manual?

Yes

7pm

7pm

Closed

9am

9am

Closed

8. Notes:

Transfer To Facility: Greensboro NC RPDC - Package Transfer To Facility: Greensboro NC P&DC - All

9. What postmark will be printed on collection mail?

Line 1_____ Line 2

One-Time Costs

MPE Relocation Costs	\$84,000
Building Modifications	
Prep on Workroom Floor	
Employee Relocation	
Total	\$84,000
Estimated One-Time Cost	\$84K

Processing

RALEIGH NC P&DC						
Mail Mix	Current Facility Workload Content	Current Facility Workhours	Current Facility FTEs			
Letters			197			
Flats			82			
Packages			207			
Other			167			
Grand Total			653			

-		FY23 YTD workhour rate					
Mail Mix	Future Workload Content @ Current Facility	Current Workhours Used for Remaining Volume	Current Efficiency Index (EI) for Remaining Volume	Current FTEs for Remaining Volume			
Letters			6,016	134			
Flats			3,145	70			
Packages			3,857	137			
Other			748	131			
Grand Total				472			
			Current On Rolls	716			
			Impact	(181)			

Mail Mix	Volume Moving	Current Workhours for Volume Moving	(EI) for Volume	Current FTEs for Volume Moving		Volume Moving @ 15% El WH Imp. = Future Workhours @ Transfer To Facility	FTEs @ 15% EI Imp. @ Transfer To Facility		\$ Savings
Letters			3,130	63	3,599		55	(8)	\$ 792,330
Flats			6,033	13	6,938		11	(2)	\$ 198,083
Packages			3,311	70	3,808		61	(9)	\$ 891,372
Other			878	37	1,010		32	(5)	\$ 495,206
Grand Total				183			159	(24)	\$ 2,376,991

Estimated Savings Range \$1.4M - \$1.9M

Maintenance

Мај	Major MPE Equipment List						
Equipment	Future	Current					
AFCS200	0	6					
AFSM100	2	3					
APBS	0	1					
APPS	1	2					
ATU	0	2					
CIOSS	0	2					
DBCS	16	16					
DIOSS	3	3					
FRS							
FSS							
HSTS	1	0					
HSUS							
LCREM	1	1					
LCTS	0	1					
MSA	0	6					
MSWYB	0	6					
PSM							
PSS	0	2					
RCS							
SAMP							
SIPS							
Slim Sorter							
SPSS	0	1					
SSM							

		Current eWHEP	Authorized						Future				
SITE	LDC 35	LDC 36	LDC 37	LDC 38	LDC 39	Grand Total	SITE	LDC 35	LDC 36	LDC 37	LDC 38	LDC 39	Grand Total
RALEIGH NC PDC	12	69	8	36	4	129	RALEIGH NC LPC	11	53	7	37	4	112
		Current	Cost						Future Cost				
SITE	LDC 35	LDC 36	LDC 37	LDC 38	LDC 39	Grand Total	RALEIGH NC LPC	\$1,660,099	\$6,647,060	\$885,652	\$3,718,126	\$453,025	\$13,363,961
RALEIGH NC PDC	\$1,811,017	\$8,653,719	\$1,012,173	\$3,617,636	\$453,025	\$15,547,570					•		
							Total Maintenance Craft x 1799 Hrs x LDC Labor Rate	\$11,703,862					
Total Maintenance Craft x 1799 Hrs x LDC Labor Rate	\$13,736,553						Total Maintenance EAS x 1783 Hrs x LDC Labor Rate	\$1,660,099					
Total Maintenance EAS x 1783 Hrs x LDC Labor Rate	\$1,811,017						Total Annual Cost	\$13,363,961					
Total Annual Cost	\$15,547,570							I					
								Savings					
							Maintenance Craft Work Hour Savings			\$2,032,691			
							Maintenance EAS Work Hour Savings			\$150,918			
					_		Total Annual Savings			\$2,183,609			
	LDC	Current Work Hrs	Future Work Hrs	Work Hrs Delta	FTE Delta	Estimated Cost			EAS	Craft	-		
	35			-1799	-1	-\$150,918	Total Employee Reduction	-17	-1	-13		Craft Range	\$990K - \$1.3M
	36			-28528	-16	-\$2,006,660						EAS Range	\$90K - \$120K
	37			-1783	-1	-\$126,522							
	38			1783	1 1	\$100.490	\$\$\$/FTF	(\$128 447 61)					

LDC	
35	
36	
37	
38	
39	
Grand Total	

Current Work Hrs	Future Work Hrs	Work Hrs Delta	FTE Delta	Estimated Cost
		-1799	-1	-\$150,918
		-28528	-16	-\$2,006,660
		-1783	-1	-\$126,522
		1783	1	\$100,490
		0	0	\$0
		-30327	-17	-\$2,183,609

\$\$\$/FTE	(\$128,447.61)
Note:	
	Calculation include projected Operational Maintenance hours, 2A - Miscellaneous Equipment hours, 2C – Additional Requirements hours, and LDC 36 FMO hours.

IV. Productive Workyear Factors

Productive workyear factors are for use in all decision analysis reports and contracting out versus in-house service analyses. These factors represent the number of workhours in a workyear and are used in conjunction with the local workhour rates (which include compensation and benefits) in order to determine the cost per workyear.

Bargaining Supervisor 1,783 hours 1,799 hours

For productive workyear factors for specific types and levels of employees, please refer to the Workhour Rates Memo. The rates provided in the memo are fully loaded and include fringe benefits, servicewide costs, and applicable lump sum payments.

The site where the latest Workhour Rates Memo is located can be accessed using the following link: <u>https://blue.usps.gov/cape/page2.htm</u>

(\$128,447.61)

36

37 38

39

C Code	Work Hour Rate	

Offset: The new Greensboro LPC will have 8 AFCS200s. Greensboro P&DC currently has 6. Therefore, the other 2 will be needed to process Raleigh's mail. This equates to 3 FTEs.

Logistics

Route		Current Annual Mileage	Annual Mileage Change	RPM	Current Annual Cost	Proposed Annual Cost	Annual Cost Change
030NJ	HCR						\$0.00
144N6	HCR						(\$833,806.30)
180CE	HCR						\$0.00
207M5	HCR						(\$289,102.46)
270L4	HCR						(\$177,308.72)
270P7	HCR						\$0.00
270QE	HCR						\$0.00
271U1	HCR						\$0.00
27295	HCR						\$0.00
274L8	HCR						(\$878,090.25)
274Y4	HCR						(\$422,903.88)
275EE	HCR						\$0.00
275FE	HCR						\$0.00
275N2	HCR						\$0.00
275N5	HCR						(\$333,090.81)
275N8	HCR						(\$259,121.60)
275Q0	HCR						\$0.00
278P3	HCR						\$0.00
280N8	HCR						\$0.00
28330	HCR						\$0.00
283ZE	HCR						\$0.00
290L6	HCR						\$0.00
331P2	HCR						\$0.00
372AE	HCR						(\$473,142.83)
381Y1	HCR						\$0.00
440LE	HCR						(\$751,142.90)
450N2	HCR						(\$523,309.83)
607P2	HCR						(\$817,777.07)
660L0	HCR						\$0.00
275VS	PVS						\$1,405,972.32
Grand To	otal						(\$4,352,824.33)

Estimated Savings Range	\$2.6M - \$3.5M

0 Net Craft Impacts