## **MPFR Data Entry Page**

## 1. "Transfer From" Facility Information

Type of Distribution Consolidated: Originating

 Facility Name & Type:
 South Suburban IL P&DC

 Street Address:
 6801 SW 73rd St

 City:
 Bedford Park

 State:
 IL

 5D Facility ZIP Code:
 60499

 Retail & Delivery District:
 Illinois 2

 Retail & Delivery Area:
 Central

 Finance Number:
 Current 3D ZIP Code(s):

 463-464, 604-606, 608
 Miles to "Transfer To" Facility:

 Processing Region:
 Eastern

 Processing Division:
 Westshores

 Postmaster or Plant Manager:
 Charlesten Anderson

 Sr. Division Director:
 Frank Veal

### 2. "Transfer To" Facility Information

Facility Name & Type: Chicago South IL RPDC Street Address: 7500 Roosevelt Rd City: Forest Park State: IL 5D Facility ZIP Code: 60130 Retail & Delivery District: Illinois 1 Retail & Delivery Area: Central Finance Number: Current 3D ZIP Code(s): Processing Region: Eastern Processing Region: Eastern Processing Division: Westshores Plant Manager: Jeff Wisner Sr. Division Director: Frank Veal

**3. Background Information** 

Start of Study: Sep-27-2023 Date Range of Data: Jul-01-2022 Bargaining Unit Hours per Year: 1750 EAS Hours per Year: 1840

Jun-30-2023

### 4. Other Information

Regional Vice President: Vice President, Proc & Maint Ops:	Todd Hawkins Dane A. Coleman
Division Coordinator:	
HQ MPFR Coordinator:	

v05: 9/5/2023

# **MPFR Approval Signatures**

Transfer From Facility Name and Type:	South Suburban IL P&DC
Facility ZIP Code:	60499
Finance Number:	
Current SCF ZIP Code(s):	463-464, 604-606, 608
Type of Distribution Consolidated:	Originating
Transfer To Facility Name and Type:	Chicago South IL RPDC
Facility ZIP Code:	60130
Finance Number:	
Current SCF ZIP Code(s):	0
ACKNOWLEDGEMENT OF ACCOUNTABILITY - I ackno	wledge that I am accountable for respecting and supporting the integrity of all official postal

ACKNOWLEDGEMENT OF ACCOUNTABILITY - I acknowledge that I am accountable for respecting and supporting the integrity of all official postal reporting systems, including financial reports and those relating to compliance with contracting, complement, or similar efforts involving the investment and expenditure of funds, as well as all systems to service to our customers.

TRANSFER FROM FACILITY:		
Postmaster or Plant Manager:	E-SIGNED by Charlesten Anderson	
Charlesten Anderson	on 2023-11-15 03:06:10 GMT	
Printed Name	Signature	Date
Sr. Division Director:	E-SIGNED by Frank Veal	
Frank Veal	on 2023-11-17 22:29:34 GMT	
Printed Name	Signature	Date
RANSFER TO FACILITY:		
Plant Manager:	E-SIGNED by Jeffery.S Wisner	
Jeff Wisner	on 2023-11-21 06:15:12 GMT	
Printed Name	Signature	Date
Sr. Division Director:	E-SIGNED by Frank Veal	
Frank Veal	on 2023-11-17 22:29:37 GMT	
Printed Name	Signature	Date
REGION:		
Regional Vice President:		
Todd Hawkins	E-SIGNED by Todd.S Hawkins on 2023-12-02 00:58:20 GMT	
Printed Name	Signature	Date
IEADQUARTERS:		
Vice President, Proc & Maint Ops:		
	E-SIGNED by DANE. A COLEMAN	
Dane A. Coleman	on 2023-12-01 21:24:49 GMT Signature	Date
	ognature	Dale
Comments:		

## **Executive Summary**

Transfer From Facility Name and Type: South Suburban IL P&DC Street Address: 6801 SW 73rd St City, State: Bedford Park, IL Current 3D ZIP Code(s): 463-464, 604-606, 608 Type of Distribution to Consolidate: Originating

Miles between facilities: 9

Transfer To Facility Name and Type: Chicago South IL RPDC Current 3D ZIP Code(s): 0

## Summary of MPFR Analysis

Savings / Costs			
Mail Pro	cessing Craft Workhour Savings =	\$1.2M-\$1.6M	From Processing Tab
	Management Workhour Savings =	\$170K-\$230K	From Management Complement Tab
	Transportation Savings =	\$1.5M-\$1.9M	From Logistics Tab
	Maintenance Savings =	\$800K- \$1.1M	From Site A Maintenance Tab
	Space Savings =	\$0	
	Total Annual Savings <sub>=</sub>	\$3.7M-\$4.8M	
	Total One-Time Costs =	\$360,000	From One-Time Costs Tab
	Total First Year Savings <sub>=</sub>	\$3.3M-\$4.4M	
Staffing Positions			
	Net Craft Position Loss =	32	From Craft Complement Tab
	Net Management Position Loss =	2	From Management Complement Tab

## Service Standard Impacts

There will be no changes to Service Standards due to this MPFR.

There will be an expected 36 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

## **Summary Narrative**

## Background

The South Suburban IL P&DC is a postal owned facility that processes originating and destinating volumes for the service area of SCF 463-464, 604-606, and 608. The South Suburban facility is 414,015 square feet. The South Suburban facility is located 9 miles from the newly renovated Chicago South Regional Processing and Distribution Center (RPDC), approximately 32 minutes via local roadways. The Mail Processing Facility Review (MPFR) proposal to move originating mail from South Suburban IL P&DC to Chicago South RPDC was announced on 9/27/2023 under the Delivering for America plan, which includes strategies for the development of a mail processing network that enables more precise, efficient, and reliable service. By using best-in-class logistics practices, the Postal Service is driving efficiency and service performance improvement to fuel revenue growth and customer retention.

## Facility Future

The South Suburban facility is <u>not</u> closing and will remain open and be modernized as a Local Processing Center.

## Customer Service Impacts

Retail and business mail acceptance services currently provided at the South Suburban facility would not change due to the MPFR implementation. A local postmark is still available at the retail service counter. The co-located Post Office is the nearest retail services location with services expected to remain unchanged.

There are no changes to collection box times.

### Service Standard Impacts

There will be no changes to Service Standards due to this MPFR. There will be an expected 36 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

### Local Workforce Impact

There will be no career layoffs as part of this initiative. The Postal Service is <u>a responsible</u> employer and will be working closely with the unions and management associations to work through this initiative. The Postal Service will follow requirements of the collective bargaining agreements where they apply and all applicable postal policies.

## **Financial Summary**

The annual baseline for the MPFR study represents the period of July 1, 2022, through June 30, 2023.

The MPFR shows an estimated annual savings between \$3,700,000 million to \$4,800,000.

\$1.2M-\$1.6M	=	Mail Processing Craft Workhour Savings					
\$170K-\$230K	=	Management Workhour Savings					
\$1.5M-\$1.9N	=	Transportation Savings =					
\$800K-\$1.1N	=	Maintenance Savings					
\$0	=	Space Savings					
\$3.7M-\$4.8N	=	Total Annual Savings					
\$360k	=	Total One-Time Costs					
\$3.3M-\$4.4W	_	Total First Year Savings					

## Mail Processing Employee Impacts

The South Suburban MPFR identified a reduction of 21 craft positions and 7 management position.

			Craft Sta	ffing Impac	ts				
	Transfer From Impacts			Transfer To Impacts			Net Impacts		
Transfer From Site	F1	Maint	Total	Fl	Maint	Total	Net F1	Net Maint	Net Tota
SOUTH SUBURBAN IL P&DC	-154	-24	-178	133	13	145	-21	-11	-32

Management Staffing Impacts											
LPCImpacts	F1	Maint	Total	RPDC Impacts	F1	Maint	Total	Net impacts	Net F1	Net Maint	NetTota
S Suburban	-7	-1	-8	Chicago South	8	0	6	LPC/RPDC	-1	-1	-2

## Transportation

The MPFR shows an annual savings between \$1,500,000 to \$1,900,000 due to modifying and eliminating existing HCR service, as well as adding PVS transportation of originating mail to and from South Suburban IL P&DC and Chicago South RPDC. The MPFR has identified no staffing impacts at this time.

## Space Impacts and One-Time Costs

There is a proposed one-time cost of \$360K due to equipment relocation costs for this MPFR. Any space in South Suburban made available due to the transfer of operations to the Chicago South RPDC would be evaluated for future utilization.

## Conclusion

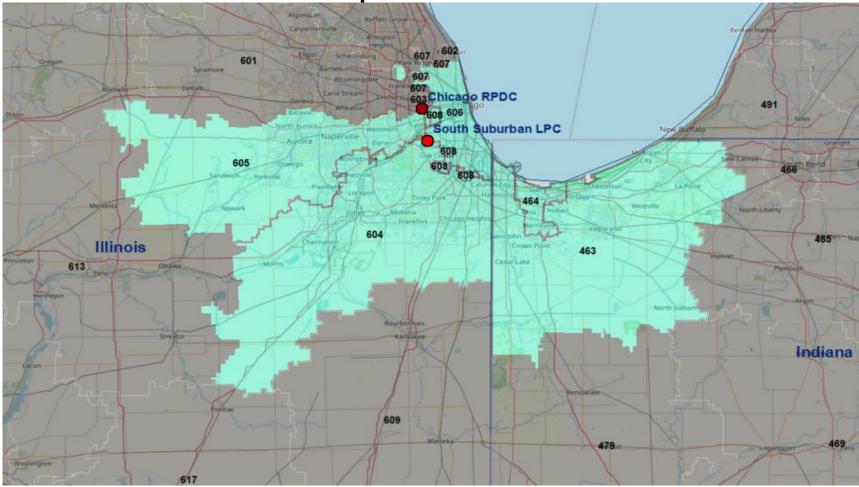
The South Suburban IL P&DC to Chicago South RPDC MPFR projects a first-year savings between \$3,300,000 to \$4,400,000. The projected total annual savings is between \$3,700,000 to \$4,800,000.

The South Suburban facility will remain open and be modernized as a Local Processing Center. There will be no career layoffs as part of this initiative.

The South Suburban to Chicago South MPFR projects an annual savings between \$3.7M and \$4.8M with a proposed one-time cost of \$360K

This go-forward plan for the South Suburban facility will help USPS achieve the core goals of our Delivering for America plan: financial sustainability for our organization and improved service reliability for our customers.

# Map of Service Areas



463-464, 604-606, 608 South Suburban

Chicago RPDC

## Craft Complement

Craft Staffing Impacts										
	Transfer From Impacts				Transfer To Impacts			Net Impacts		
Transfer From Site	F1	Maint	Total	F1	Maint	Total	Net F1	Net Maint	Net Total	
SOUTH SUBURBAN IL P&DC	-154	-24	-178	133	13	146	-21	-11	-32	

Updated Career . Craft Impact

-82

## Net

Complement Impacts

32

	impuoto
F1 Mail Processing	21
F3A Logistics	0
F3B Maintenance	11

Total

	Craft Career Impact (Transfer From Site)								
F1 Clerk Impact	lerk Impact F1 Mail Handler Impact	F1 PSE On-rolls	F1 MHA On Rolls	F1 Clerk Impact Less PSEs	F1 Mail Handler Impact Less MHAs	Maint Impact			
-50	-50 -104	62	46	0	-58	-24			

## Management Complement

OM to Payroll Staffing Condition Report

	SAP Organizational Management Data	3			Payro	II Form 50 Data
			-	Variance		
Occupation		Total	On Rolls	On Rolls -		
Series/Code	Title	Authorized	Count	Authorized	Func	LDC
61546	SOUTH SUBURBAN IL P&D					
23020028	EXEC PLANT MANAGER (1)	1	1	0	8	80
23150023	MGR PROCESSING SUPPORT	1	1	0	0	1
23157138	SR MGR DISTRIBUTION OPERATIONS	1	1	0	1	10
23157139	MGR DISTRIBUTION OPERATIONS	1	1	0	1	10
3960029	INDUSTRIAL ENGINEER (PROCESSING)	1	0	-1	0	3
23550054	MGR MAINTENANCE	1	1	0	3B	35
23157140	MGR DISTRIBUTION OPERATIONS	1	0	-1	1	10
3960028	INDUSTRIAL ENGINEER (PROCESSING)	3	2	-1	0	3
23550028	MGR MAINTENANCE OPERATIONS	2	1	-1	3B	35
23157141	MGR DISTRIBUTION OPERATIONS	1	1	0	1	10
23550052	MGR MAINT ENGINEERING SUPPORT	1	0	-1	3B	35
23150105	PROCESSING SUPPORT SPECIALIST	2	2	0	0	3
23550030	MAINTENANCE SUPPORT SPECIALIST	1	1	0	3B	35
23550021	MGR MAINTENANCE SUPPORT	1	1	0	3B	35
23150106	PROCESSING SUPPORT SPECIALIST	4	4	0	0	8
23150066	SUPV DISTRIBUTION OPERATIONS	27	19	-8	1	10
23150103	SUPV DISTRIBUTION OPS (RELIEF)	5	0	-5	1	10
23550010	SUPV MAINTENANCE OPERATIONS	8	7	-1	3B	35
23550066	SUPV MAINTENANCE OPS (RELIEF)	1	0	-1	3B	35
3180007	ADMINISTRATIVE ASSISTANT (FLD)	1	1	0	8	82
Cost Center	Total	64	44	-20		

Future EAS Staffing

Occupation		Total		
Series/Code	Title	Authorized	Func	LDC
161546	SOUTH SUBURBAN IL P&D	, idinonizod	i uno	LDO
23020028	EXEC PLANT MANAGER (1)	1	8	80
23150023	MGR PROCESSING SUPPORT	1	0	1
23157138	SR MGR DISTRIBUTION OPERATIONS	1	1	10
23157139	MGR DISTRIBUTION OPERATIONS	1	1	10
8960029	INDUSTRIAL ENGINEER (PROCESSING)	1	0	3
23550054	MGR MAINTENANCE	1	3B	35
23157140	MGR DISTRIBUTION OPERATIONS	1	1	10
8960028	INDUSTRIAL ENGINEER (PROCESSING)	3	0	3
23550028	MGR MAINTENANCE OPERATIONS	2	3B	35
23157141	MGR DISTRIBUTION OPERATIONS	1	1	10
23550052	MGR MAINT ENGINEERING SUPPORT	1	3B	35
23150105	PROCESSING SUPPORT SPECIALIST	2	0	3
23550030	MAINTENANCE SUPPORT SPECIALIST	1	3B	35
23550021	MGR MAINTENANCE SUPPORT	1	3B	35
23150106	PROCESSING SUPPORT SPECIALIST	4	0	8
23150066	SUPV DISTRIBUTION OPERATIONS	21	1	10
23150103	SUPV DISTRIBUTION OPS (RELIEF)	4	1	10
23550010	SUPV MAINTENANCE OPERATIONS	7	3B	35
23550066	SUPV MAINTENANCE OPS (RELIEF)	1	3B	35
3180007	ADMINISTRATIVE ASSISTANT (FLD)	1	8	82
Cost Center	Total	56		

Summary					
	Net Mgt Impacts	Management Savings \$			
F0					
F1	1				
F3B	1				
Total	2				
Estimated Savings Range		\$170K-\$230K			

Reduction of 7 authorized SDO positions Reduction due to 153 FTE craft reductions No reduction of SDO on-rolls number No savings associated with this reduction

Function	Hourly Rate	Management Staffing Impacts											
F0		LPC Impacts	F1	Maint	Total	RPDC Impacts	F1	Maint	Total	Net Impacts	Net F1	Net Maint	Net Total
F1		S Suburban	-7	-1	-8	Chicago South	6	0	6	LPC/RPDC	-1	-1	-2

### Service Standard Impacts

Notes: There will be no changes to Service Standards due to this MPFR. There will be an expected 36 Origin/Destinating Pairs that will receive service performance upgrades and no service performance downgrades.

	Upgrades	Downgrades
FCM	18	0
MKT	0	0
PER	18	0
PKG	0	0
Total	36	0

## **MPE Inventory**

Transfer From Facility: South Suburban IL P&DC

Transfer To Facility: Chicago South IL RPDC

Data Extraction Date: 09/27/23

	(1)	(2)	(3)		(4)	(5)	(6)	(7)	(8)
Equipment Type	Current Number	Proposed Number	Difference	Equipment Type	Current Number	Proposed Number	Difference	Excess Equipment	Relocation Costs
ADUS			0	ADUS			0	0	
AFCS			0	AFCS			0	0	
AFCS 200	8	0	(8)	AFCS 200		7	7	1	\$210,000
AFSM100	3	2	(1)	AFSM100		2	2	(1)	\$84,000
APBS			0	APBS			0	0	
APPS			0	APPS			0	0	
CIOSS			0	CIOSS		2	2	(2)	
DBCS	23	23	0	DBCS		8	8	(8)	
DIOSS	7	4	(3)	DIOSS		3	3	0	\$65,250
HOPS			0	HOPS			0	0	
HSTS			0	HSTS		1	1	(1)	
HSUS			0	HSUS			0	0	
LCREM	1	1	0	LCREM		1	1	(1)	
LCTS	5	5	0	LCTS			0	0	
LCUS			0	LCUS			0	0	
PSM			0	PSM			0	0	
RCS	3	3	0	RCS			0	0	
SIPS	2	2	0	SIPS		7	7	(7)	
SPSS	1	1	0	SPSS			0	0	
USS			0	USS		1	1	(1)	
PIV			0	PIV			0	0	
MaRS			0	MaRS		1	1	(1)	
Slim Sorter			0	Slim Sorter		1	1	(1)	
FRS			0	FRS			0	0	

Mail Processing Equipment Relocation Costs: \$359,250 (This number is carried forward to One-Time Costs)

\_\_\_\_\_

\$359,250

(9) Notes:

## **Customer Service Analysis**

### Transfer From Facility: South Suburban IL P&DC

## 3-Digit ZIP Code: 463-464, 604-606, 608

Data Extraction Date: 09/27/23

	3-Digit ZIP Code: 463		3-Digit ZIP Cod	de: 464	3-Digit ZIP Co	ode: 604	04 3-Digit ZIP Code:605		
	Cur	Current		Current		Current		Current	
1. Collection Points	Mon Fri.	Sat.	Mon Fri.	Sat.	Mon Fri.	Sat.	Mon Fri.	Sat.	
Number picked up before 1 p.m.	60	122	0	3	83	154	45	125	
Number picked up between 1-5 p.m.	93	57	37	34	180	198	136	112	
Number picked up after 5 p.m.	40	10	10	5	169	34	147	57	
Total Number of Collection Points	193	189	47	42	432	386	328	294	

0

0

#### 2. How many collection boxes are designated for "local delivery"?

#### 3. How many "local delivery" boxes will be removed as a result of MPFR?

#### 4. Delivery Performance Report

% Carriers returning after 1700

Quarter/FY	Percent
QTR3/FY23	35.5%
QTR2/FY23	36.4%
QTR1/FY23	45.8%
QTR4/FY22	41.5%

#### 5. Retail Unit Inside Transfer From Facility (Window Service Times)

	Currer	nt	Proposed		
	Start	End	Start	End	
Monday	8:00	19:00	8:00	19:00	
Tuesday	8:00	19:00	8:00	19:00	
Wednesday	8:00	19:00	8:00	19:00	
Thursday	8:00	19:00	8:00	19:00	
Friday	8:00	19:00	8:00	19:00	
Saturday	8:00	13:00	8:00	13:00	

## 6. Business (Bulk) Mail Acceptance Hours

	Cur	rent	Prop	osed
	Start	End	Start	End
Monday	9:00	19:00	9:00	19:00
Tuesday	9:00	19:00	9:00	19:00
Wednesday	9:00	19:00	9:00	19:00
Thursday	9:00	19:00	9:00	19:00
Friday	9:00	19:00	9:00	19:00
Saturday	10:00	17:00	10:00	17:00

#### 7. Can customers obtain a local postmark in accordance with applicable policies in the Postal Operations Manual?

Yes

8. Notes:

### Transfer To Facility: Chicago South IL RPDC

9. What postmark will be printed on collection mail?

Line 1	
Line 2	

## **One-Time Costs**

MPE Relocation Costs	\$359,250
Building Modifications	
Prep on Workroom Floor	
Employee Relocation	
Total	\$359,250
Estimated One-Time Cost	\$360,000

## Processing

SOUTH SUBURBAN IL P&DC						
Mail Mix	Current Facility Workload Content	Current Facility Workhour s	Current Facility FTEs			
Letters			253			
Flats			60			
Packages			11			
Other			184			
Grand Total			508			

Mail Mix	Future Workload Content @ Current Facility	Current Workhours Used for Remaining Volume	Current Efficiency Index (EI) for Remaining Volume	Current FTEs for Remaining Volume
Letters			5,240	215
Flats			3,029	45
Packages			3,386	7
Other			531	88
Grand Total				355
			Current On Rolls	616
			On Rolls Impact	(153)

Mail Mix	Volume Moving	Current Workhour s for Volume Moving	Current Efficiency Index (El) for Volume Moving	Current FTEs for Volume Moving	15% El Imp. @ Transfer To Facility	Volume Moving @ 15% El WH Imp. = Future Workhours @ Transfer To Facility	FTEs @ 15% EI Imp. @ Transfer To Facility		\$ Savings
Letters			5,576	37	6,412		32	(5)	\$ 495,206
Flats			5,765	16	6,629		14	(2)	\$ 198,083
Packages			1,059	4	1,218		3	(1)	\$ 99,041
Other			136	97	156		84	(13)	\$ 1,287,537
Grand Total				154			134	(21)	\$ 2,079,867
						Esti	mated Savings Ra	inge	\$1.2M-\$1.6M

#### Site A Maintenance - South Suburban IL P&DC

Equipment	Current Count	Future Coun
AAA	3	0
AFCS200	8	0
AFSM100AFSM	3	2
AFTL	2	2
AIAFSM	3	2
ASD_DA	6	6
ATSIIATSU	3	3
ATU	3	3
BDS	5	o
CFPS	1	1
CFS_DACFS_F	28	28
CONTLCONTU	7	7
DBCS	23	23
DIOSS	7	4
DPRCRCULL	2	0
EAA	3	0
FRESFRES	1	1
IJCAFSM	1	0
LAN	1	1
LCREM	1	1
LCTSLCTSLCT	3	3
LMS	1	0
MSWYB	3	3
SPSS	1	1
VFS	6	0

upurpa	IN IL PADC													
			Current eWHEP Authorized								Future			
1	SITE	LDC 35	LDC 36	LDC 37	LDC 38	LDC 39	Grand Total	SITE	LDC 35	LDC 36	LDC 37	LDC 38	LDC 39	Grand Total
SOU	TH SUBURBAN IL	14	105	5	31	6	161	SOUTH SUBURBAN IL P&DC	13	82	5	31	5	136
											Future Cost			
		1 0 0 05	Current		100.00	1 0 0 00	0.17.41	SOUTH SUBURBAN IL P&DC	\$1,961,935	\$10,284,130	\$632,608	\$3,115,186	\$566,281	\$16,560,141
	SITE	LDC 35	LDC 36	LDC 37	LDC 38	LDC 39	Grand Total		1	1				
SOU	TH SUBURBAN IL	\$2,112,854	\$13,168,703	\$632,608	\$3,115,186	\$679,537	\$19,708,888	Total Maintenance Craft x 1783 Hrs x LDC Labor Rate	\$14,598,206					
				_	1			Total Maintenance EAS x	\$1,961,935	-		Needed for Site B (Chicago S	auth PBDC) to process SS up	alumas
								1799 Hrs x LDC Labor Rate	\$1,001,000			Equipment Future	PM Hrs	
	Total											AFCS200	2624	
i i	Maintenance											AFSM100AFSM100	3739	
	Craft x 1783 Hrs	\$17,596,035							\$16,560,141			DIOSS	3244	2 3.70
	x LDC Labor												Rounde	
	Rate Total							Total Annual Cost		]				
	Maintenance													
	EAS x 1799 Hrs	\$2,112,854												
	x LDC Labor	<b>\$2,112,00</b> 4												
	Rate													
	Total Annual Cos	\$19,708,888							Savings				Adjusted Savings	
								Maintenance Craft Work Hour Sa	avings		\$2,997,829		\$1,360,481	Estimated Savings
1								Maintenance EAS Work Hour Sa	wings		\$150,918	1	\$150,918	
								Wallitenance EAG Work Hour oa	ungo				\$100,010	

LDC	Current Work Hrs	Future Work Hrs	Work Hrs Delta	FTE Delta	Estimated Cost
35			-1799	-1	-\$150,918
36			-41009	-23	-\$2,884,573
37			0	0	\$0
38			0	0	\$0
39			-1783	-1	-\$113,256
Grand Total			-44591	-25	-\$3,148,747

Maintenance Craft Work Hour Savings	\$2,997,829		\$1,360,481	Estimated Savings Range	\$800K- \$1.1M
Maintenance EAS Work Hour Savings	\$150,918		\$150,918		
Total Annual Savings	\$3,148,747		\$1,511,399		
Total Employee Reduction -25	RPDC Adjusted 0	raft Reduction 13			
\$\$\$/FTE (\$125,949.89)	(\$1,637,348.61)				
Note: Calculation include projected Operational Maintenance hours, 2A -	Miscellaneous Equipment hours, 2C –	Additional Requirements hours.			

IV. <u>Productive Workyear Factors</u>. Productive workyear factors are for use in all decision analysis reports and contracting out versus in-house service analyses. These factors represent the number of workhours in a workyear and are used in conjunction with the local workhour rates (which include compensation and benefits) in order to determine the cost per workyear.

Bargaining 1,783 hours Supervisor 1,799 hours

For productive workyear factors for specific types and levels of employees, please refer to the Workhour Rates Memo. The rates provided in the memo are fully loaded and include fringe benefits, servicewide costs, and applicable lump sum payments.

The site where the latest Workhour Rates Memo is located can be accessed using the following link: https://blue.usps.gov/cape/page2.htm



## Logistics

Contract	Current Annual Mileage	Mileage Change	RPM	Current Annual Cost	Proposed Annual Cost	Annual Cost Change
751RE HCR						(\$1,763.81)
608U5 HCR						(\$180,461.32)
604VS PVS						(\$2,098,213.07)
463M0 HCR						\$65,619.94
150M1 HCR						(\$310,694.10)
117Y0 HCR						\$104,212.31
Grand Total						(\$2,421,300.05)

Estimated Cavings Dange	
Estimated Savings Range	\$1.5M-\$1.9M

0 Net Craft Impacts